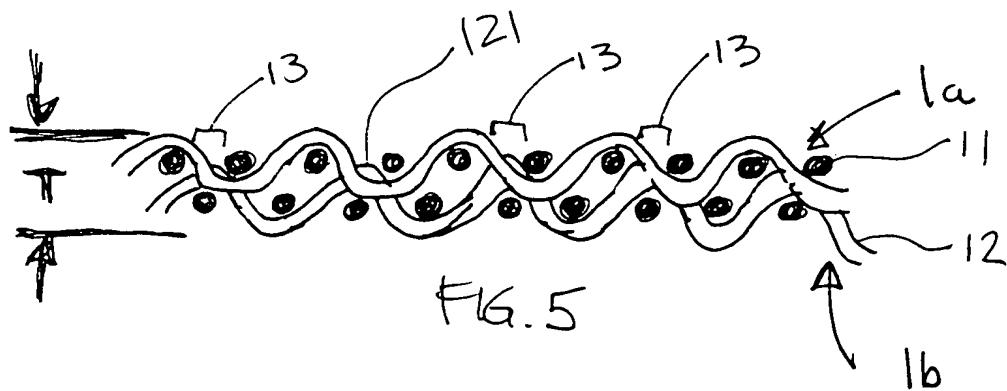
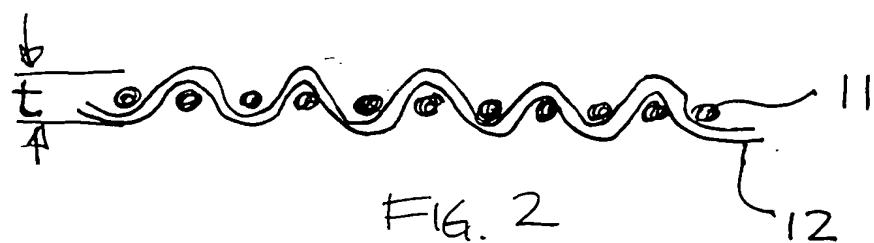
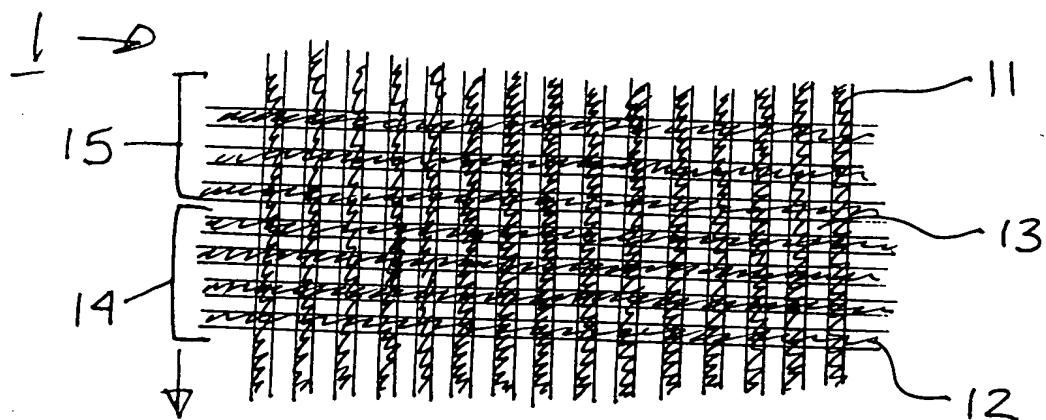


First Named Inventor: HOWLAND, Charles A. - TITLE: METHOD FOR MAKING ADHESIVE FABRIC JOINTS WITH HEAT AND PRESSURE BY COMPARING ACTUAL JOINT PARAMETERS TO PRE-CALCULATED OPTIMAL JOINT PARAMETERS – Atty. Dkt # W0490/7020-US – Customer # 24222

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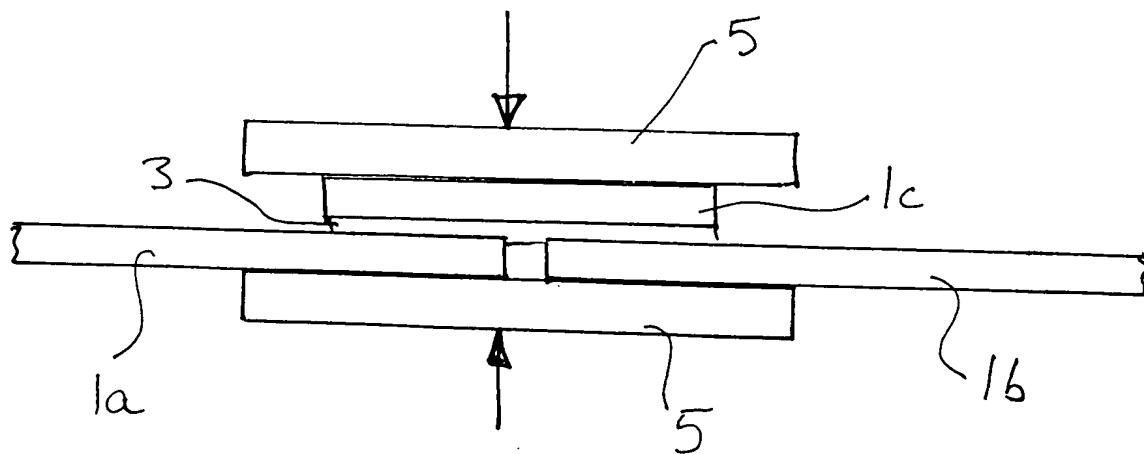
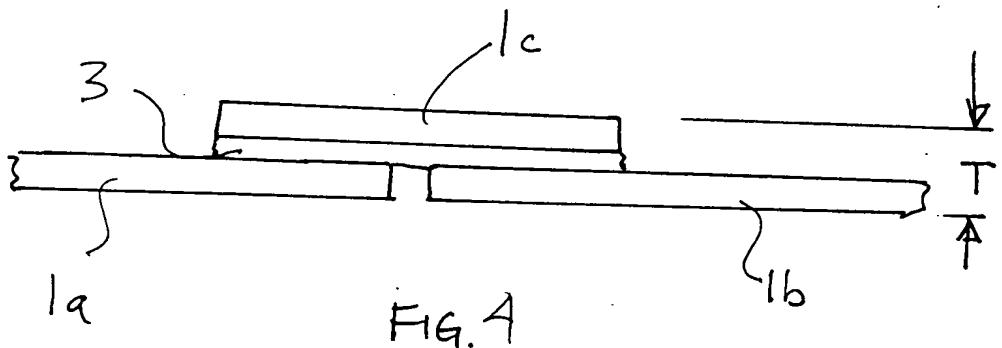
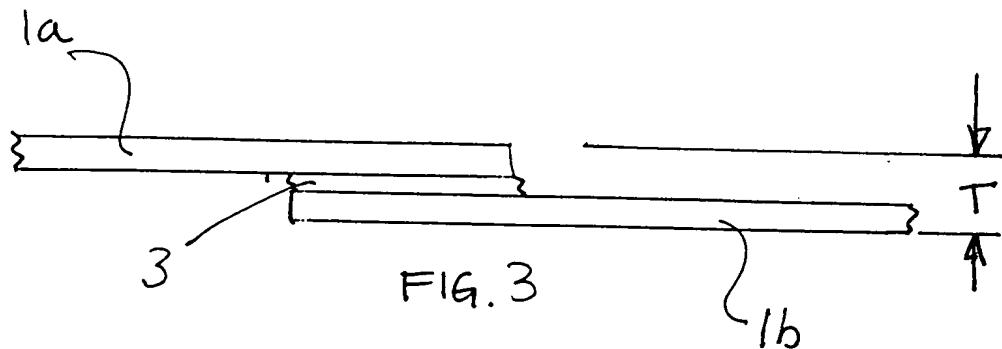


FIG. 6

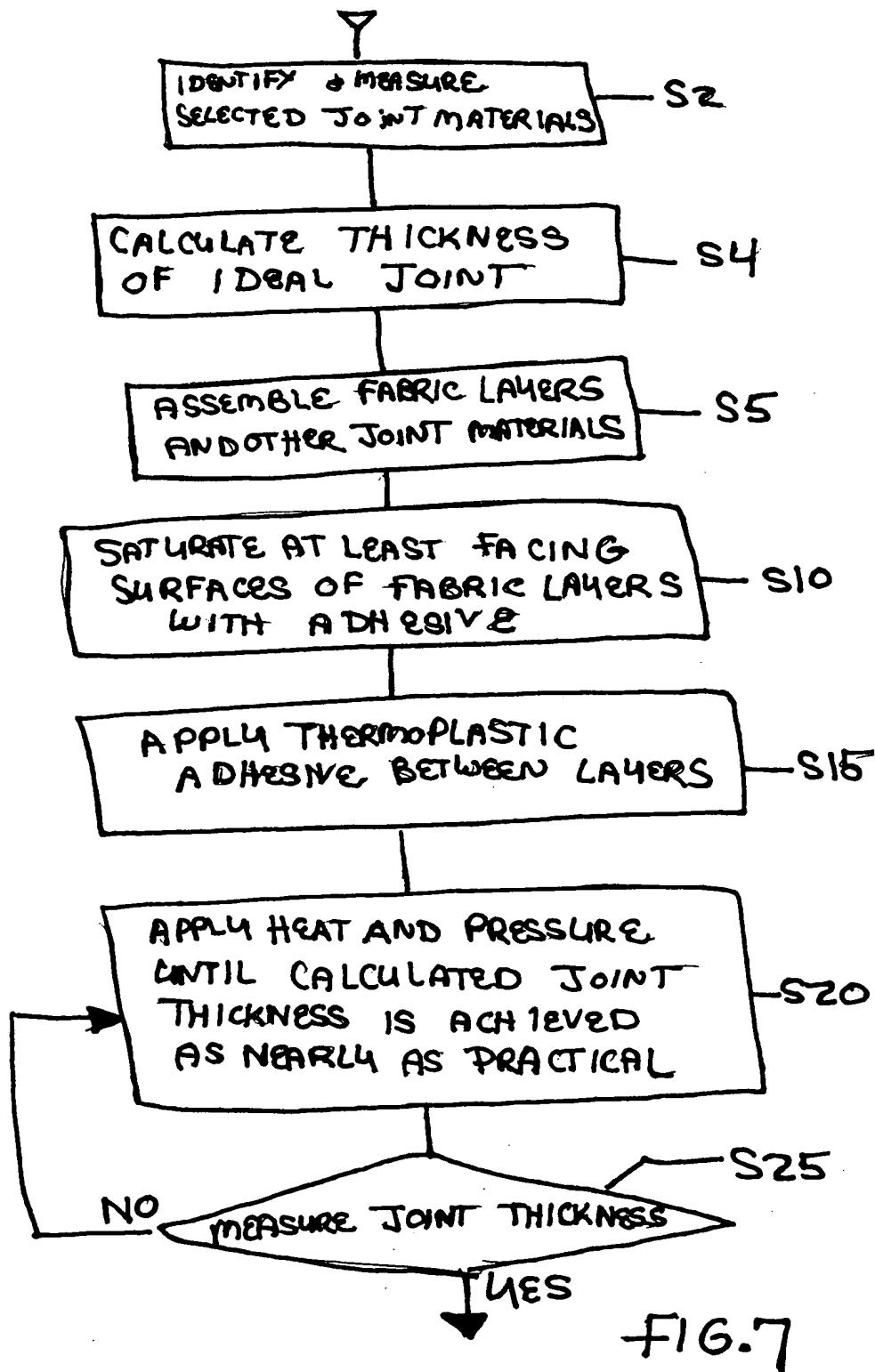


FIG. 7

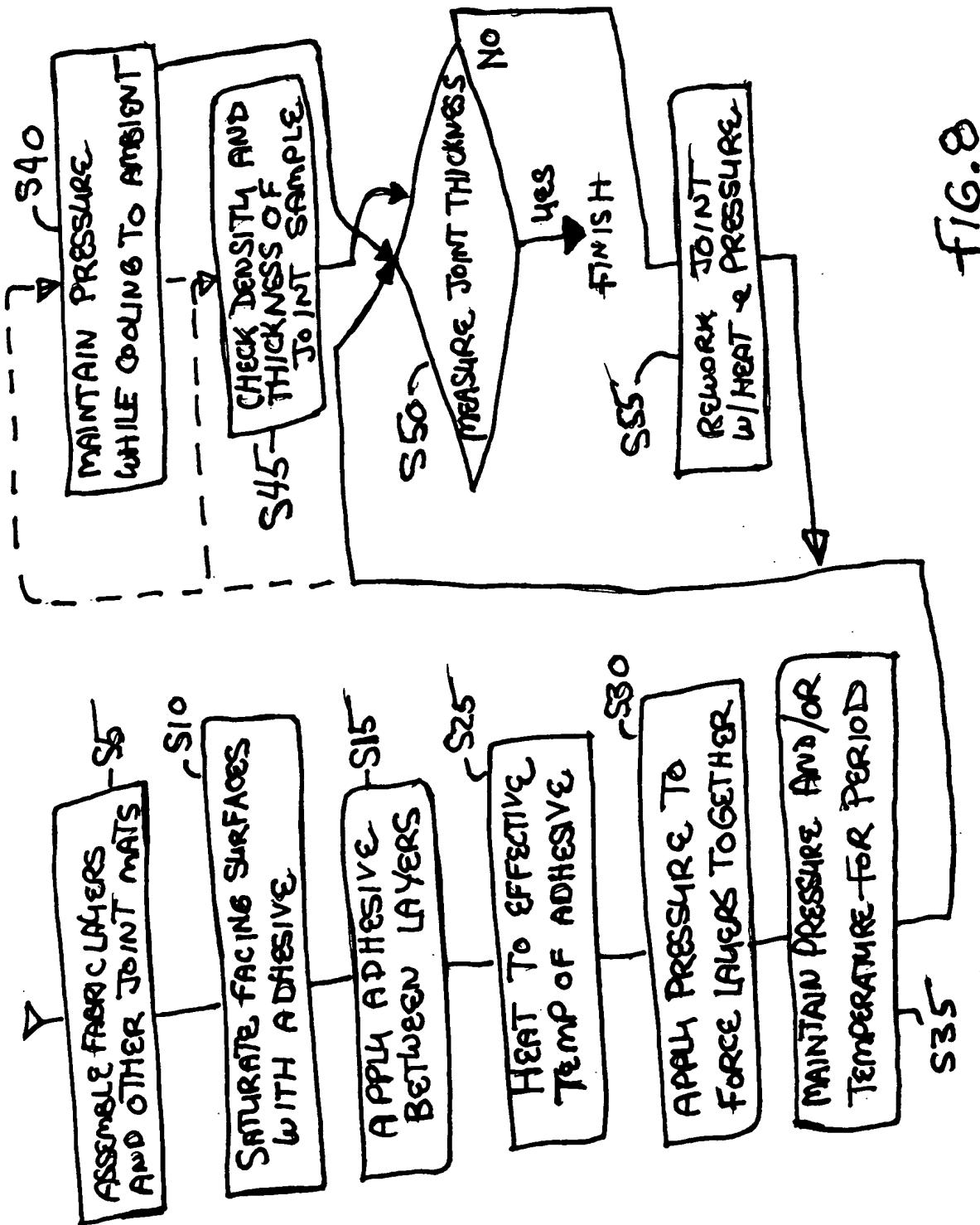


Fig 9A

Example 2A - Well bonded high density joint showing fiber wetout to TPU resin.

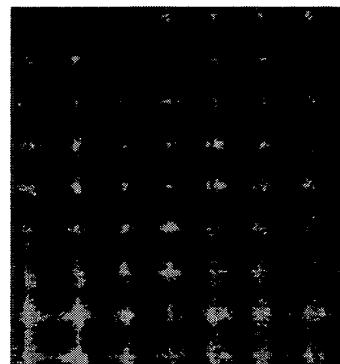


Fig. 9B

Low creep resistance joint showing light scattering and fiber to resin voids at the interface.

